Calibration Procedure

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1. Connect the 36 Volt Power Supply (the precise voltage is not important) & measure the voltage across the Zener diode, Z1 and record it as Vz. eq. Vz = 18.35 Volt. 2. Subtract this value from 40 volt and record it as vb, ie. vb = 40 - Vz. eq. Vb = 40 - 18.35 = 21.65. 3. Subtract this value from 38 Volt and record it as Va, ie. Va = 38 - Vz. eg. Vb = 38 - 18.35 = 19.65. 4. Disconnect the cathode of Z1 from the 36 Volt line & leave it open. 5. Measure the voltage at TP1 & adjust Rb until V3 = Vb. This sets the upper threshold. 6. Connect a temporary 1 k resistor from the junction of R2 & Z1 to the 27 Volt line. 7. The relay should operate & the LED should light. 8. Now adjust Ra until V3 = Va. This sets the lower threshold. 9. Disconnect the temporary resistor from the 27 Volt line & the relay should release & the LED should go off. 10. Remove the temporary resistor and re-connect Z1 to the 36 Volt line. 11. The circuit is now ready to use.